# PC8000 Super Shovel KOMATSU®



PC8000

**Operating Weight** 720 t

1,600,000 lb

Shovel Capacity 38 m<sup>3</sup> 50yd<sup>3</sup> SAE 2:1 heaped

Main Drive Diesel 3000 kW 4.020 HP

Electric 2900 kW

2900 kW

PC8000 Super Shovel
Specifications

HYDRAULIC MINING SHOVEL

# **PC8000 Super Shovel**

# WALK-AROUND

The sheer size of this machine far exceeds all other series-built Hydraulic Shovels.

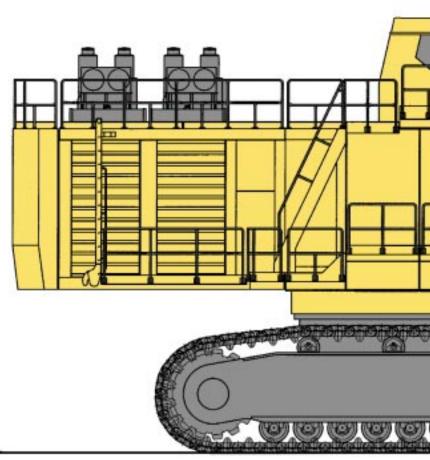
The existing world population testifies to the acceptability of this model.

# In-house Design and Manufacture

Components are designed to combine high production, easy maintenance, and extended reliability.

- Experience and quality control confirmed by ISO 9001 certification.
- Robust structural design developed from field experience and finite element analysis expertise.
- Produced by a company committed to continuous high investment in manufacturing and personnel skills.





## Undercarriage Built for Mining

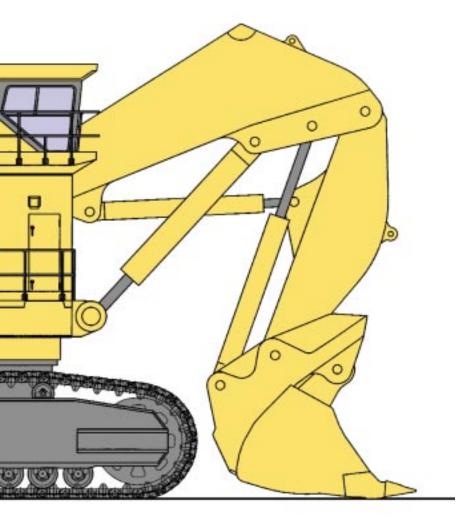
Lower operating costs.

- Big diameter rollers, idlers, and drive sprockets.
- Large contact areas and detailed hardening reduces wear.
- Hardened track link pin bores.

## **Operator Comfort**

New large operator's cab.

- Low internal noise level.
- New generation viscous cab mounts.
- Comprehensive climate control with pressurized filtered air ventilation and air conditioning.
- High specification multi-adjustable air suspension seat incorporates variable lumbar control.



## PC8000 SUPER SHOVEL

Matched for trucks
255 ton and larger

SHOVEL BUCKET 38 m<sup>3</sup> 50 yd<sup>3</sup>

CROWD/BREAKOUT FORCE 2320 kN **521,500 lb** 

MAIN DRIVE
DIESEL:
2 x 1500 kW 2 x 2,010 HP
ELECTRIC:
2 x 1450 kW

## ECS Electronic Control System

Provides real time and stored information about the running status of the machine.

- Continuous text display
- Service events precisely retained in digital form with battery back-up security.
- Automatic engine shut-down for critical malfunctions.
- Data download capability to a laptop computer.

## Sustained High Production

Designed for more tons per hour.

- Powerful digging forces.
- Ease of bucket filling.
- Proven attachment design.
- Buckets and Wear Packages to suit all densities and ground conditions.

# Worldwide Experience

PC8000 population is found in key mining areas throughout the world. Each shovel symbol represents one or several machines in operation.



# SPECIFICATIONS



#### DIESEL DRIVE

Model	2 x Komatsu SDA16V160
Type	4-cycle, water-cooled, direct injection
Aspiration	Turbocharged and aftercooled
Number of cylinders	
Rated power (SAE 1995/J1349)	2 x 1500 kW <b>2,010 HP</b> @ 1800 rpm
Governor	All-speed, electronic

The integrated engine oil and filter system extends service intervals. This combines the oil stabilizing systems, Reserve and Centinel, with the Eliminator self cleaning oil filter to extend, with oil analysis, the oil change interval to 4000 hours.

The  $\bar{\text{high}}$  capacity engine radiators are each cooled by a hydraulically driven fan for superior cooling efficiency and requiring little maintenance.



#### ELECTRIC SYSTEM (Diesel Version)

System
Batteries (series/parallel)
Alternator (each engine)
Standard working lights 8 Xenon lights
Standard service lights

Optional lighting upon request



#### UNDERCARRIAGE

Undercarriage consists of one center carbody and two track frames, each attached by four large diameter hardened pins.

Center frame ..... H-type
Track frames ..... Steel box-section



#### CRAWLER ASSEMBLY

Track adjustment	Automatic hydraulic type
Number of track shoes	48 each side
Number of top rollers	3 each side
Number of bottom rollers	8 each side



#### TRAVEL AND BRAKE SYSTEMS

Travel control 2 foot pedals
Gradeability
Travel speed (maximum) 2.2 km/h 1.4 mph
Service brake
Parking brake



#### SERVICE CAPACITIES

Hydraulic oil tank	8350 ltr <b>2,205 L</b>	J.S. gal
Hydraulic system		
Fuel		
Engine coolant 2 x 4	175 ltr <b>2 x 125 L</b>	J.S. gal
Engine oil (sump) 2 x	290 ltr 2 x 75 L	J.S. gal
Centinel engine oil make up tank 2 x 8	300 ltr <b>2 x 210 L</b>	J.S. gal



#### **ELECTRIC DRIVE**

Type	Squirrel-cage induction motor
Power output	2 x 1450 kW
Voltage	6600 V*
Amperage (approximate)	2 x 155 A
Frequency (standard)	50 Hz @ 1500 rpm
Optional frequency	60 Hz @ 1800 rpm

\*Other voltages available on request



#### ELECTRIC SYSTEM (Electric Version)

System
Batteries (series/parallel) 4 x 12 V
Standard working lights 8 Xenon lights
Standard service lights

Optional lighting upon request



#### HYDRAULIC SYSTEM

The power train consists of two main drives. Diesel engines or electric motors can be supplied. Each of the two gearboxes drives four identical pumps which draw hydraulic oil from an unpressurized hydraulic tank. Open circuit hydraulics provide maximum cooling and filtering efficiency.

Rated flow (total output) 8280 ltr/min 2,190 gpm
Relief valve setting
Swing flow rate
High pressure in line filters
Full flow return line filters (8 double elements) 10 $\mu m$ at head of hydraulic tank.

The four-circuit system features a load-limiting governor with oil delivery summation to the working circuits and incorporates pressure cut-off control. Hydropilot prioritizes hydraulic flow giving smooth hydraulic response, simple hydraulic system layout, and a reduced number of components.

The hydraulic system includes four large swing-out vertical air-to-oil hydraulic coolers with temperature-regulated hydraulically driven fans.



#### **SWING SYSTEM**

Hydraulic motors and drives
Swing brake, service
Swing brake, parking
Swing ring teethExternal
Swing speed (maximum)



# AUTOMATIC CENTRALIZED LUBRICATION

Two hydraulically powered Lincoln Single Line automatic lubrication systems are provided as standard, complete with time and volume variable controls. Activity and malfunction events are linked to the ECS. The central lubrication and open gear lubricant are supplied by identical pump assemblies from a refillable twin container which has a capacity of 2 x 300 litres (2 x 80 gal.).



The large operator's cab is constructed in steel and conforms to ISO 3449 as a FOPS structure. It is mounted on 18 viscous pads to reduce vibration and noise. The operator's eye is at 8.86 m 29'1". The cab is pressurized with filtered air, fitted with an air conditioner and a window de-mister. A deluxe weight compensating, adjustable air suspension operator's seat with unique variable lumbar support is fitted as well as a fold-away auxiliary seat.

Low effort joy stick controls are electric over hydraulic and foot controls are for front shovel clam, crawler and swing brake.

Full instrumentation and ECS are provided. Space in the console is provided for an additional monitor. AM/FM radio is fitted. The windshield wash wiper has two speeds with intermittent operation. (Water reservoir 7 litres 1.8 gal.) Amenities include a wash basin with running water, water reservoir, (50 litres 13 gal.), refrigerator and storage cabinets.

Working lights and powered mirrors are adjusted from inside the cab. There are left and right hand sliding windows. All windows are tinted parsol green. External metal louvres are provided on each cab side windows.



#### **ELECTRONIC CONTROL SYSTEM**

The ECS digital diagnostic system, mounted in the operator's console, provides a text display of real time and stored information about the status of the operating machine. Non serious and critical faults are immediately announced and engines are shut down when major malfunctions occur. The integrated digital storage provides full event history, which can be down loaded with a laptop computer. The ability to electronically record service events provides precise service information to assist in reducing downtime.



#### **OPERATING WEIGHTS**

#### PC 8000 Backhoe:

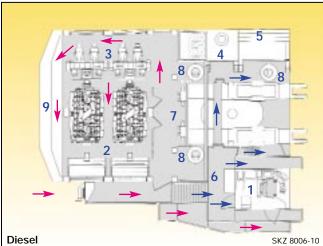
Operating weight including 11500 mm 37'9" boom, 5500 mm 18'0" stick, 38 m<sup>3</sup> 50.0 yd<sup>3</sup> backhoe bucket, operator, lubricant, coolant, full fuel tank, and standard equipment.

Shoe Width	Operating Weight	Ground Pressure	
1500 mm	710 t	26.7 N/cm²	
<b>59</b> "	<b>1,565,000</b> lb	<b>38.7 psi</b>	
1900 mm	724 t	21.5 N/cm <sup>2</sup>	
<b>75</b> "	1,600,000 lb	<b>31.2 psi</b>	

#### PC 8000 Front Shovel:

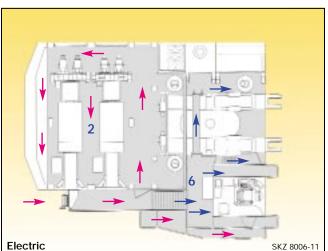
Operating weight including 8150 mm 26'9" boom, 5750 mm 18'10" stick, 38 m<sup>3</sup> 50.0 yd<sup>3</sup> shovel bucket, operator, lubricant, coolant, full fuel tank, and standard equipment.

Shoe Width	Operating Weight	Ground Pressure	
1500 mm	700 t	26.3 N/cm <sup>2</sup>	
<b>59</b> "	1,540,000 lb	38.1 psi	
1900 mm	714 t	21.2 N/cm <sup>2</sup>	
<b>75</b> "	1,575,000 lb	30.7 psi	



#### Explanation

- 1 Cab
- 2 Diesel Engines
- 3 Hydraulic Pumps
- 4 Hydraulic Tank
- 5 Hydraulic Coolers
- 6 Fuel Tank
- 7 Valve Blocks
- 8 Swing Motors
- 9 Counterweight



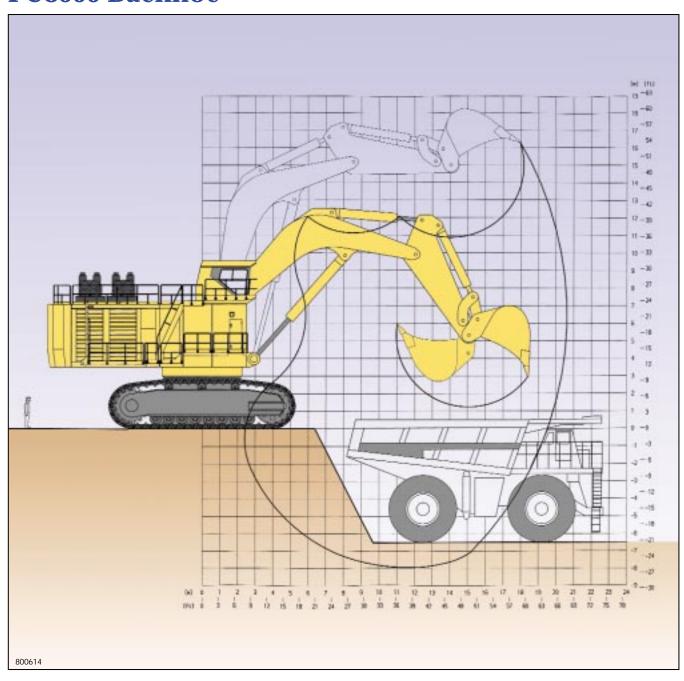
#### Variation for Electric **Drive Version**

- 2 Electric Motors
- 6 High Voltage

Electric Cabinet



# PC8000 Backhoe





Break-out force	2000 kN	449,500 lb
Tear-out force	1800 kN	404,600 lb

Maximum reach at ground level 19730 mm 64'9"	
Maximum digging depth 8090 mm 26'6"	

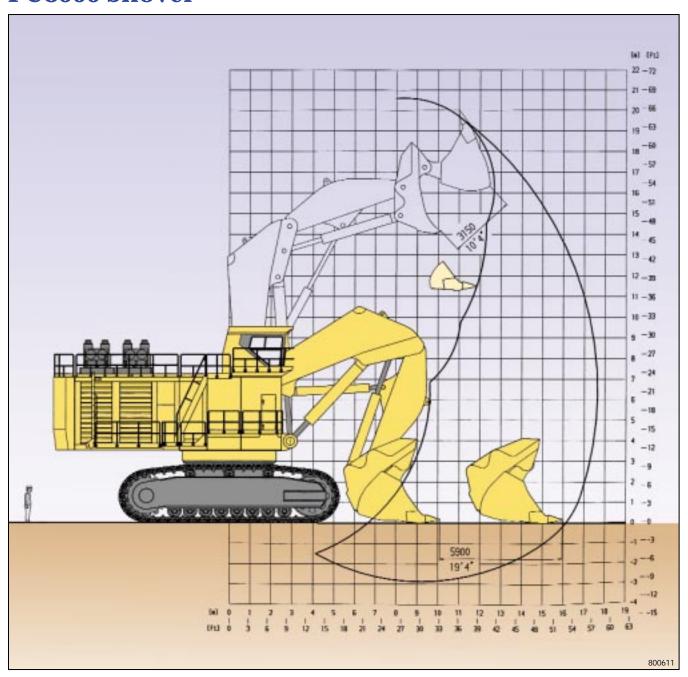


## BACKHOE BUCKET, STICK AND BOOM COMBINATION

Bucket Capacity	Width	Teeth	Weight	<b>Boom Length</b> 11500 mm <b>37'9</b> "
SAE Heaped 1 : 1			Including Wear Package-2	Stick Length 5500 mm 18'0"
38 m³ <b>50 yd³</b>	4600 mm 15′1″	6	42.4 t <b>93,500 lb</b>	Material density to 1.8 t/m <sup>3</sup> 3000 lb/yd <sup>3</sup>

# PC8000 SUPER SHOVEL

# **PC8000 Shovel**





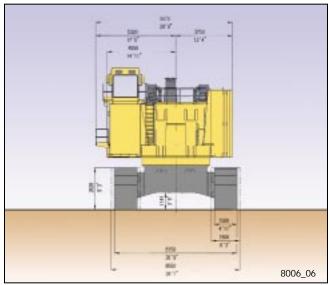
Break-out force	2320 kN	521,500 lb
Crowd force	2320 kN	521,500 lb
Crowd force	2320 KIN	32 1,300 ID

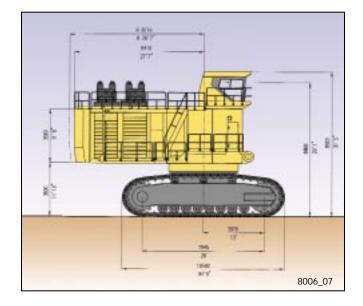
Level crowd at ground level	5900 mm <b>19′4″</b>
Maximum reach at ground level	16100 mm <b>52′10</b> ″



### SHOVEL BUCKET, STICK AND BOOM COMBINATION

Bucket Capacity		Width	Teeth	Weight	<b>Boom Length</b> 8150 mm <b>26'9</b> "
SAE/CECE Heaped 2 : 1	Heaped 1 : 1			Including Wear Package-3	<b>Stick Length</b> 5750 mm <b>18'10"</b>
38 m³ <b>50 yd³</b>	44 m³ <b>57.6 yd³</b>	5340 mm <b>17′6</b> ″	6	58.2 t <b>128,300 lb</b>	Material density to 1.8 t/m³ 3000 lb/yd³







#### STANDARD EQUIPMENT

A hydraulic shovel will comprise:

#### FRONT SHOVEL ATTACHMENT

8.15 m **26'9"** boom and 5.75 m **18'10"** stick complete with cylinders.

38 m<sup>3</sup> **50 yd**<sup>3</sup> (ŠAE 2:1) front shovel bucket with ESCO teeth and lip system.

#### CRAWLER UNDERCARRIAGE

Heavy-duty shovel type undercarriage consisting of center carbody and 2 heavy box-type side frames, each having 8 bottom rollers, 3 top rollers, and 1500 mm 59" cast steel crawler track. Hydraulic track adjustment and parking brake provided.

Electric version (only) fitted with slip-ring connectors mounted on the hydraulic rotary joint.

#### **SUPERSTRUCTURE**

A main frame mounted over an externally toothed swing circle carries the platform component modules and the counterweight.

#### Diesel version

- · Fuel tank module:
- · Drive module:
  - Two Komatsu SDA16V160 diesel engines, each driving 4 identical hydraulic pumps.

#### Electric version

- Electrical cabinet module:
   High voltage electrical control including
   SF6 vacuum master contactor, main fuses,
   and transformer for 415 V and 240 V supply
- · Drive module
  - 2 Squirrel cage induction motors, each with soft start and mounted with 4 identical main hydraulic pumps per motor.

Hydraulic tank module Oil cooler module

Cab base module

Includes the low tension electrical cabinet.

#### OPERATOR'S CAB

Fully enclosed steel cab which incorporates the ISO 3449 standard.

FOPS structure and CARRIER SÜTRAK air-conditioning unit. Mounted on viscous pads. GRAMMER fully suspended seat with lap belt. Fold-away auxiliary seat. Full selection of controls, switches, and ECS (Electronic Control System).

Joystick and pedal-operated controls are electric over hydraulic. Windshield wash wiper with two-speed and intermittent operation (reservoir 7 ltr 1.8 gal). AM-FM radio. Washbasin with running water (reservoir 50 ltr 13 gal). Refrigerator and storage cabinets. Left and right hand sliding windows, external metal sunblinds. All windows tinted parsol green.

#### LIGHTING

- 8 x Xenon high performance working lights.
- · 15 service lights.

#### LUBRICATION

LINCOLN central lubrication for basic machine, attachment, and bucket. 300 ltr **80 gal** refillable container.

LINCOLN automatic pinion lubrication system for swing gear with 300 ltr **80 gal** refillable container.

WIGGINS service center mounted on a hydraulically powered swing-down arm for fill of fuel, engine oil and coolant (not electric version), hydraulic oil, grease, cab water and the evacuation of coolant and hydraulic and engine oils (not electric version).

#### ACCESSORIES

- · Acoustic reverse travel alarm
- Hydraulically actuated ground access ladder
- · Electric air horn



- 1900 mm **75**" track shoes
- Auxiliary diesel generator
- · Cable reel (electric version)
- Service crane
- KIM hot start
- Fire-suppression system
- Low temperature package
- Extra or alternative lighting
- Alternative travel speed 3.2 kph 2 mph
- Power step personal access (electric)

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